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**Gomibuchi et al.**

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(54) **METHOD FOR PRODUCING  
SKIN-COVERED FOAMED MOLDED  
ARTICLE AND RESULTING PRODUCT**

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(58) **Field of Classification Search**

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See application file for complete search history.

(\*) Notice: Subject to any disclaimer, the term of this  
patent is extended or adjusted under 35  
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**B29C 67/205** (2013.01); **B32B 3/04** (2013.01);  
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(57) **ABSTRACT**

A method for producing a skin-covered foamed molded article includes blow molding a parison into a skin and heating expanded polystyrene beads filled in a hollow space of the skin to form a foam layer fuse-bonded to the skin, polystyrene resin composition having specific Charpy impact strength, MFR and branching degree. The skin of the skin-covered foamed molded article is formed of the specific polystyrene resin composition.

**13 Claims, 1 Drawing Sheet**

